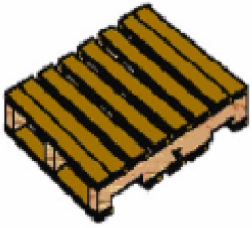




Minimum Standards for Packages



Pallets

- Pallet must be in good condition and strong enough to support the cargo
- No broken or missing boards or slats
- Minimize gaps between deck boards
- No protruding nails allowed
- Cargo can not overhang off pallet edges
- Cargo must be secured to the pallet with strapping or stretch-wrap
- 4-way forklift entry (recommended)



Jerricans

- Cardboard between pallet and bottom layer
- Horizontal cardboard between stacks if jerricans are not interlocking
- Stacked maximum of 3 high
- Banded to pallet
- No overhang off pallet edges
- Cardboard corners around top (recommended)
- Cardboard/plywood on top (recommended)



Bags

- Cardboard between pallet and bottom layer
- Not stacked more than 4 feet tall
- No overhang off pallet edges
- Cardboard on top
- Entire sides covered with cardboard and stretch-wrap thus bags should not be visible



Boxes

- No overhang off pallet edges
- Banded or heavily stretch-wrapped to pallet



IBC (Intermediate Bulk Containers)

- Base must be in good condition and able to be transported with a forklift
- If palletized, no overhang off edges
- If palletized, banded or stretch-wrapped to the pallet
- Large bags should be completely covered by cardboard and stretch-wrap and have cardboard between the bag and pallet



5-Gallon Drums

- Cardboard between pallet and bottom layer
- Horizontal cardboard between stacks if drums are not interlocking
- Stacked maximum of 3 high
- Banded to pallet
- No overhang off pallet edges
- Vertical cardboard between stacks to separate the lids (recommended)
- Cardboard corners around top (recommended)
- Cardboard/plywood on top (recommended)



55-Gallon Drums

- Banded or heavily stretch-wrapped to pallet
- Cardboard between pallet and drums
- No overhang off pallet edges
- Vertical cardboard between open-head drums to protect lids (recommended)
- Could also be shipped loose but palletizing offers better security against damage



Cylinders

- Packaged for easy loading and unloading
- Banded to pallet
- Shipped horizontally